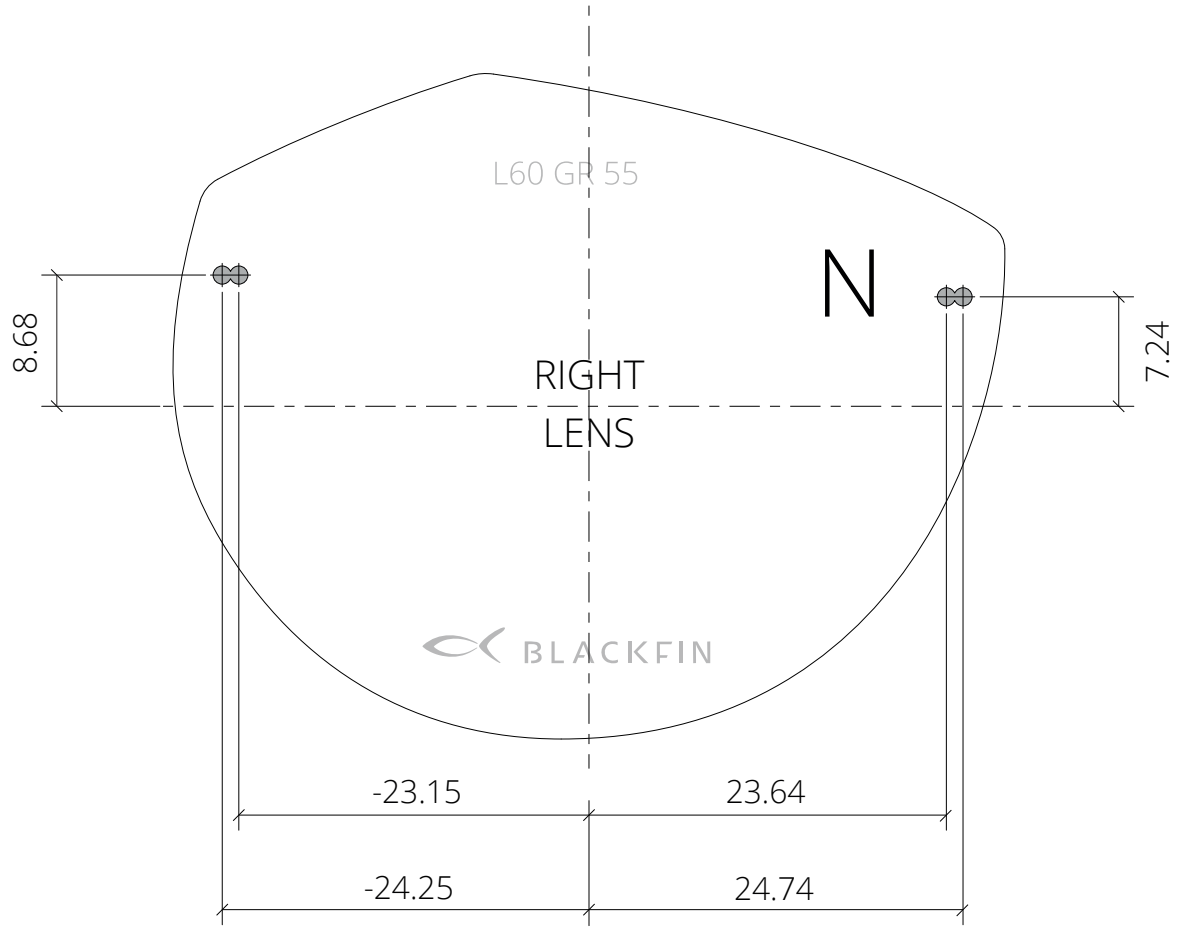
BLACKFIN AERO DRILL CHART

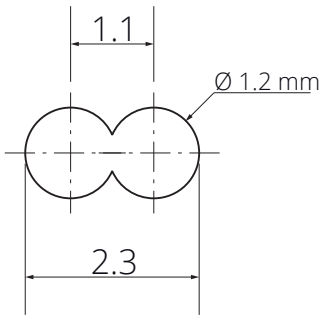
LENS SHAPE L60 GR 55

SCALE 2:1



SLOT DETAIL

SCALE 10:1



DRILLING ANGLE

Normal to front

